



CRG40T60AK3SD

General Description:

Using HUAJING's proprietary trench design and advanced Field Stop (FS) technology, offering superior conduction and switching performances. RoHS Compliant.

V_{CES}	650	V
I_C	40	A
P_{tot} ($T_C=25^{\circ}C$)	336	W
$V_{CE(sat)}$	1.7	V

Features:

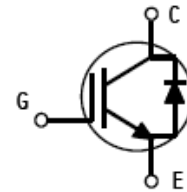
- FS Trench Technology, Positive temperature coefficient
- Low saturation voltage:

$V_{CE(sat)}, TYP=1.7V @ I_C=40A, V_{GE}=15V;$

Applications

- Welding
- Frequency Converter
- Inverter
- UPS

TO-247

**Package Parameters**

Type	Marking	Package	Packing
CRG40T60AK3SD	G40T60AK3SD	TO-247	Tube

Absolute Maximum Ratings ($T_C = 25^\circ\text{C}$ unless otherwise specified):

Symbol	Parameter	Rating	Units
V_{CES}	Collector-Emitter Voltage	650	V
V_{GES}	Gate- Emitter Voltage	± 20	V
	Gate- Emitter Voltage ($t_p \leq 10\mu\text{s}, D < 0.01$)	± 30	V
I_C	Collector Current @ $T_C = 25^\circ\text{C}$	80	A
	Collector Current @ $T_C = 100^\circ\text{C}$	40	
I_{CM}^{a1}	Pulsed Collector Current @ $T_C = 25^\circ\text{C}$	120	A
I_F	Diode Continuous Forward Current @ $T_C = 100^\circ\text{C}$	40	A
	Diode Continuous Forward Current @ $T_C = 25^\circ\text{C}$	80	A
I_{FM}	Diode Maximum Forward Current	120	A
P_D	Power Dissipation @ $T_C = 25^\circ\text{C}$	336	W
	Power Dissipation @ $T_C = 100^\circ\text{C}$	168	
T_{vjop}^{a2}	Operating Junction	$-40 \sim 175$	$^\circ\text{C}$
T_{stg}	Storage Temperature Range	$-55 \sim 150$	$^\circ\text{C}$
T_L	Wave Soldering Temperature for 10 sec	270	$^\circ\text{C}$

a1: Repetitive rating; pulse width limited by maximum junction temperature

a2: Overload condition, it is allowed to operate under the maximum junction temperature $T_{vjop} = 175^\circ\text{C}$, the maximum duty cycle is less than 20% (lasting for 60s at most)

Thermal Characteristics

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Thermal Resistance, Junction to case for IGBT	--	0.446	$^\circ\text{C}/\text{W}$
$R_{\theta JC}$	Thermal Resistance, Junction to case for Diode	--	0.68	$^\circ\text{C}/\text{W}$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient	--	40	$^\circ\text{C}/\text{W}$

Electrical Characteristics of the IGBT ($T_C = 25^\circ\text{C}$ unless otherwise specified):

Symbol	Parameter	Test Conditions	SPEC			Un its
			Min.	Typ.	Max.	
OFF Characteristics						
V _{(BR)CES}	Collector-Emitter Breakdown Voltage	V _{GE} =0V,I _{CE} =250uA	650	--	--	V
I _{CES}	Collector-Emitter Leakage Current	V _{GE} =0V,V _{CE} =650V	--	--	1.0	mA
I _{GES(F)}	Gate to Emitter Forward Leakage	V _{GE} =+20V	--	--	+250	nA
I _{GES(R)}	Gate to Source Reverse Leakage	V _{GE} =-20V	--	--	-250	nA
ON Characteristics						
V _{CE(sat)}	Collector-Emitter Saturation Voltage	I _C =40A ,V _{GE} =15V	--	1.7	2.3	V
V _{CE(sat)}	Collector-Emitter Saturation Voltage @T _C = 125 °C	I _C =40A ,V _{GE} =15V	--	2.1	--	V
V _{GE(th)}	Gate Threshold Voltage	I _C =1mA ,V _{CE} =V _{GE}	4.0	5.7	7.0	V
Pulse width tp≤300μs,δ≤2%						
Dynamic Characteristics						
C _{ies}	Input Capacitance	V _{CE} =30V,V _{GE} =0V	--	2758	--	pF

C _{oes}	Output Capacitance	f=1MHz	--	170	--	
C _{res}	Reverse Transfer Capacitance		--	88	--	
Switching Characteristics						
t _{d(on)}	Turn-on Delay Time	V _{CE} =400V,I _C =40A, R _g =10 Ω,V _{GE} =15V, Inductive Load ,T _J =25℃	--	49	--	ns
t _r	Rise Time		--	60	--	
t _{d(off)}	Turn-Off Delay Time		--	217	--	
t _f	Fall Time		--	43	--	
E _{on}	Turn-On Switching Loss		--	2.19	--	mJ
E _{off}	Turn-Off Switching Loss		--	0.98	--	
E _{ts}	Total Switching Loss		--	3.17	--	
t _{d(on)}	Turn-on Delay Time	V _{CE} =400V,I _C =40A, R _g =10 Ω,V _{GE} =15V, Inductive Load ,T _J =125℃	--	46	--	ns
t _r	Rise Time		--	61	--	
t _{d(off)}	Turn-Off Delay Time		--	252	--	
t _f	Fall Time		--	36	--	
E _{on}	Turn-On Switching Loss		--	2.32	--	mJ
E _{off}	Turn-Off Switching Loss		--	1.16	--	
E _{ts}	Total Switching Loss		--	3.48	--	
Q _g	Total Gate Charge	V _{CE} =400V,I _C =40A, V _{GE} =15V,	--	165	--	nC
Q _{ge}	Gate to Emitter Charge		--	15	--	
Q _{gc}	Gate to Collector Charge		--	96	--	
Electrical Characteristics of the DIODE (T _C = 25℃ unless otherwise specified):						
V _F	Diode Forward Voltage	I _F =40A	--	1.6	2.1	V
t _{rr}	Reverse Recovery Time	I _F =40A di/dt=200A/uS	--	48	--	ns
I _{rrm}	Reverse Recovery Current		--	2.0	--	A
Q _{rr}	Reverse Recovery Charge		--	106	--	nC

Typical Performance Characteristics

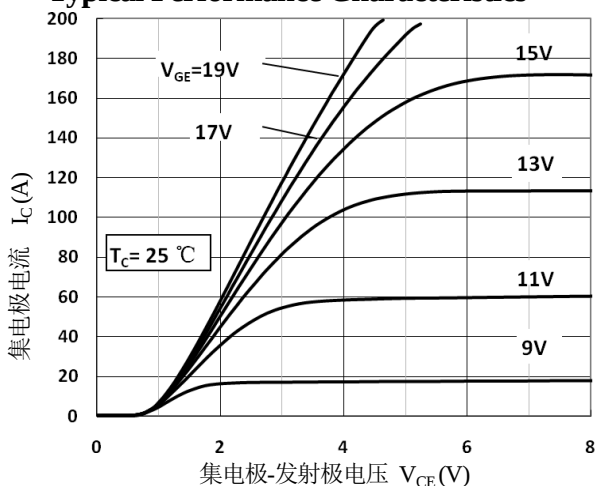


Figure 1. Output Characteristics

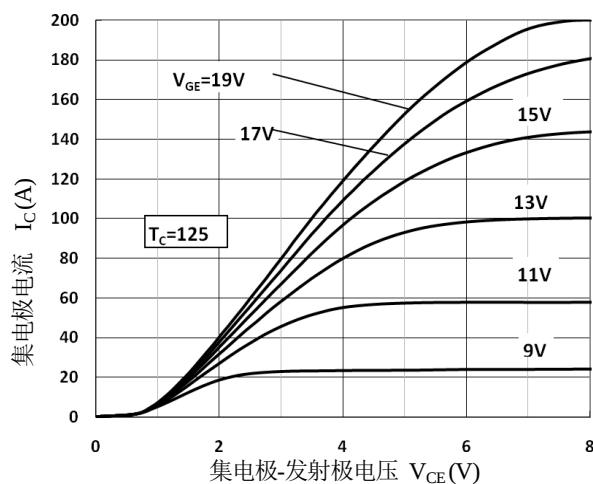


Figure 2. Output Characteristics

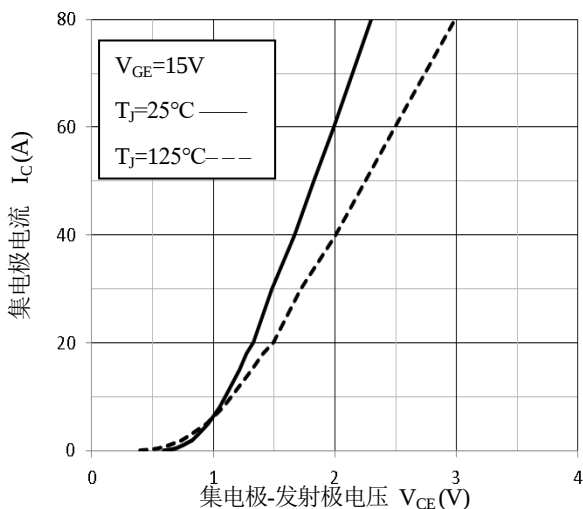


Figure 3. Saturation Voltage Characteristics

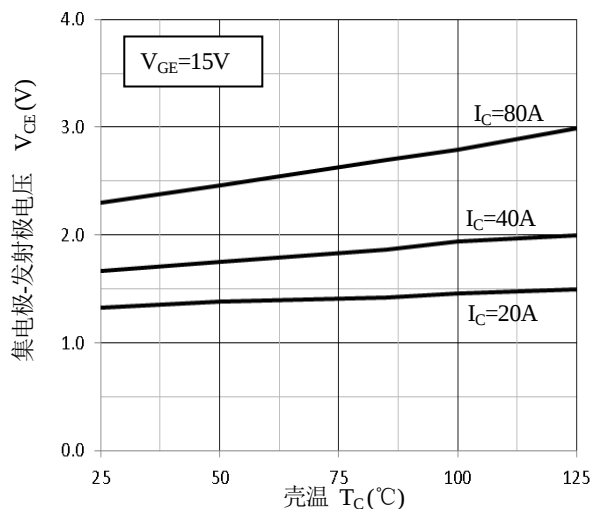


Figure 4. Saturation Voltage - T_C Characteristics

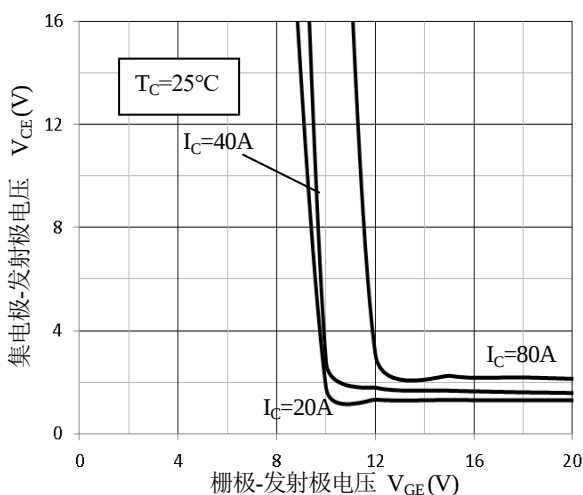


Figure 5. Saturation Voltage - V_{GE} Characteristics

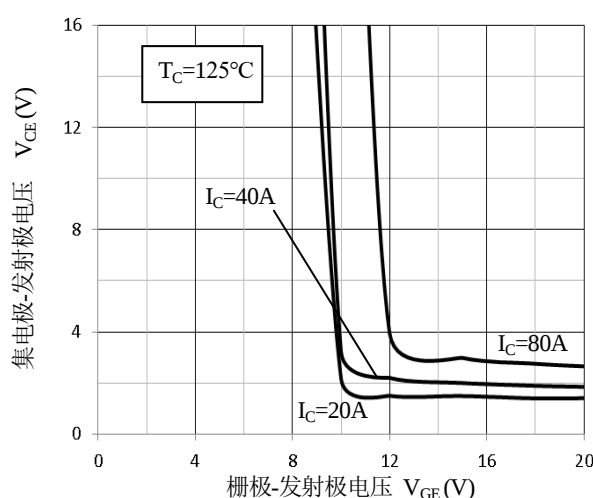


Figure 6. Saturation Voltage - V_{GE} Characteristics

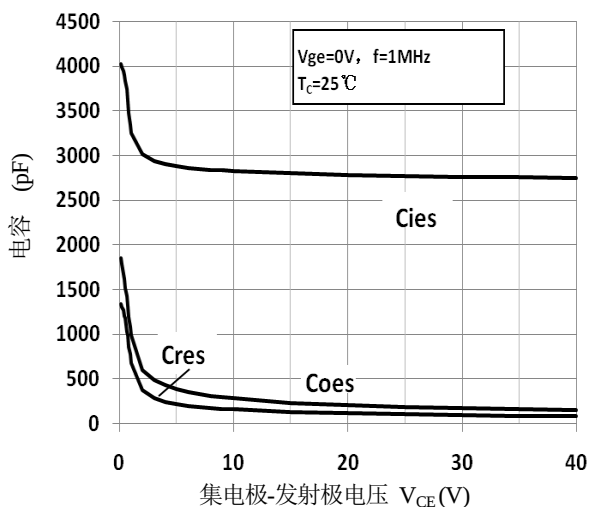


Figure 7.Capacitance Characteristics

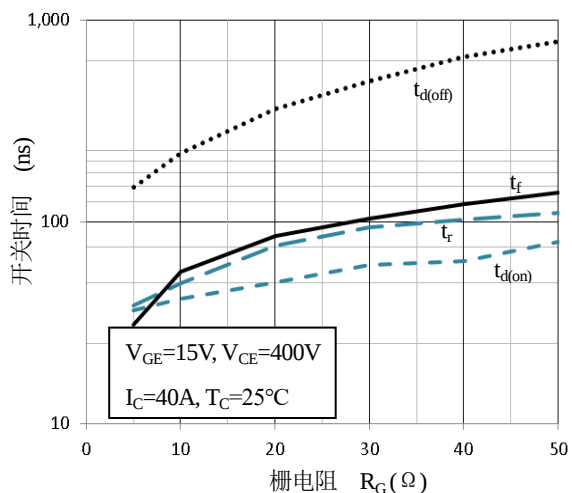


Figure 8.Switching Time- R_G Characteristics

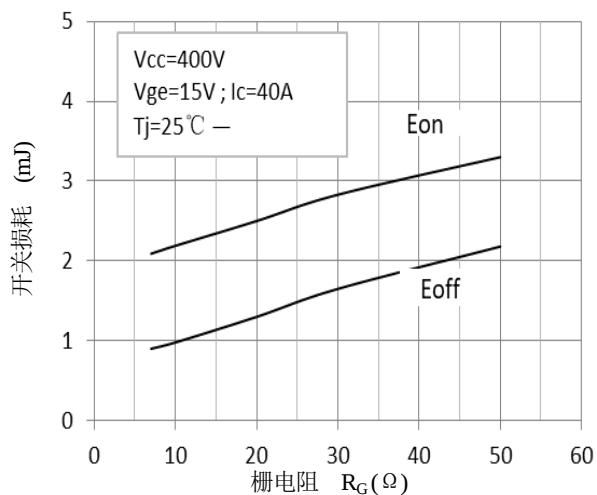


Figure 9.Switching Loss- R_G Characteristics

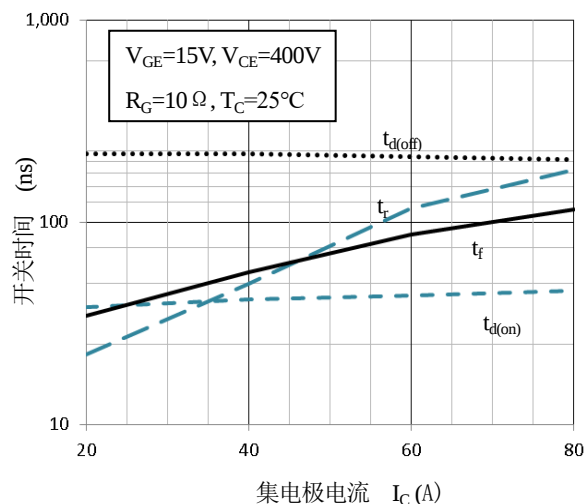


Figure 10.Switching Time - I_C Characteristics

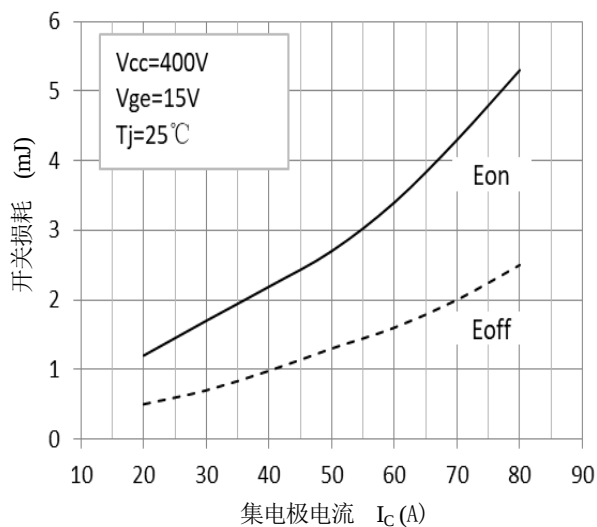


Figure 11.Switching Loss- I_C Characteristics

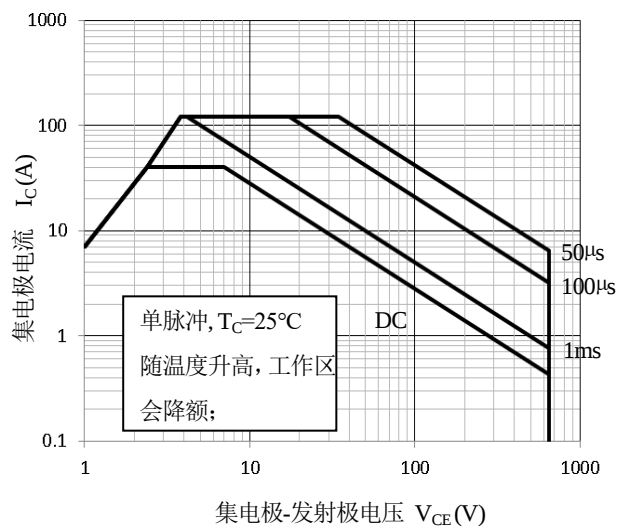


Figure 12.Forward Bias Safe Operating Area

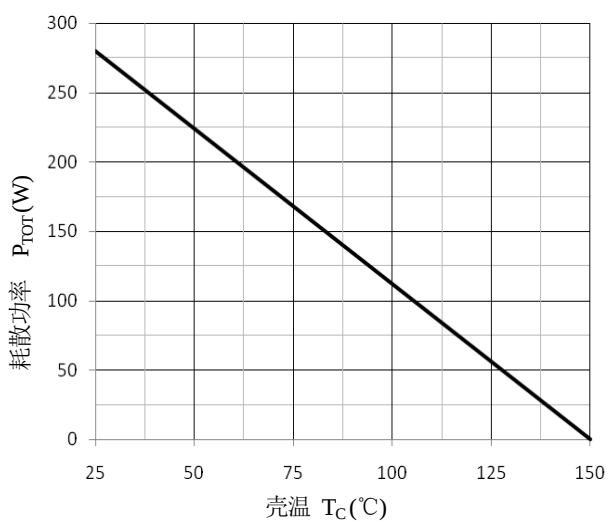


Figure 13. Power Dissipation- T_C Characteristics

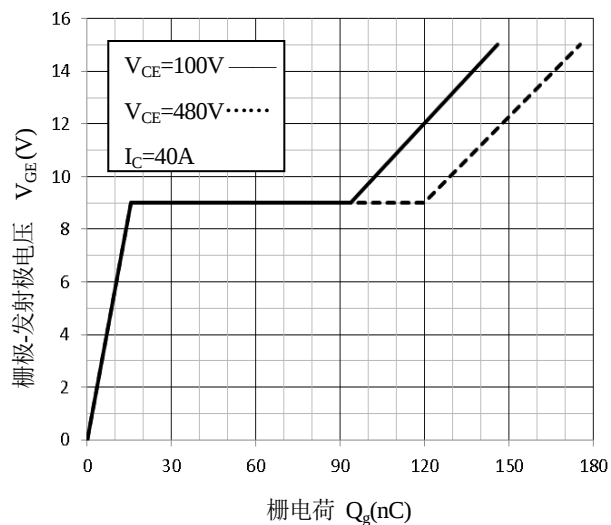


Figure 14. Gate Charge Characteristics

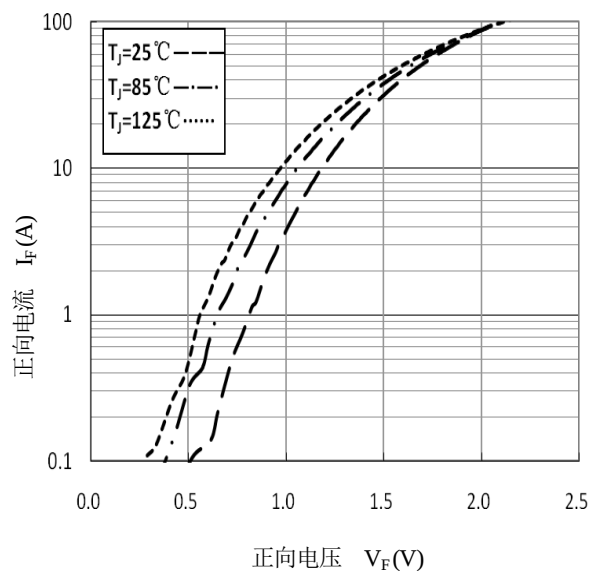


Figure 15. Diode Forward Characteristics

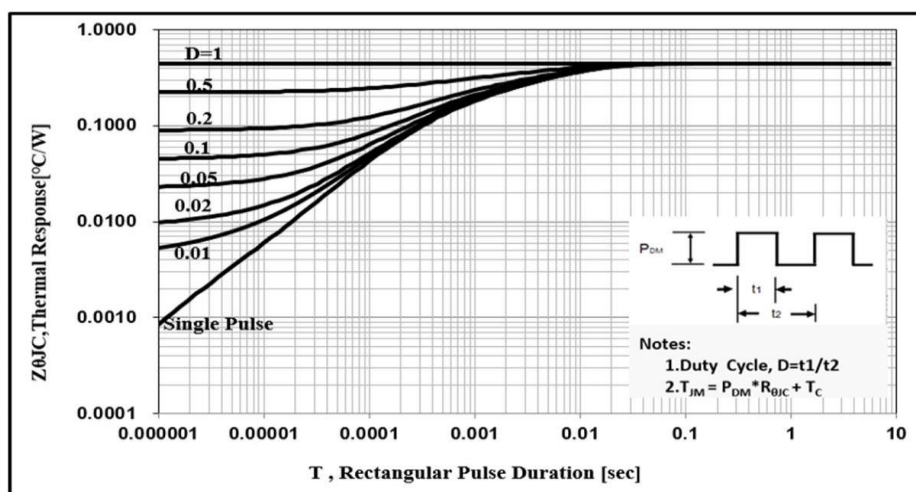
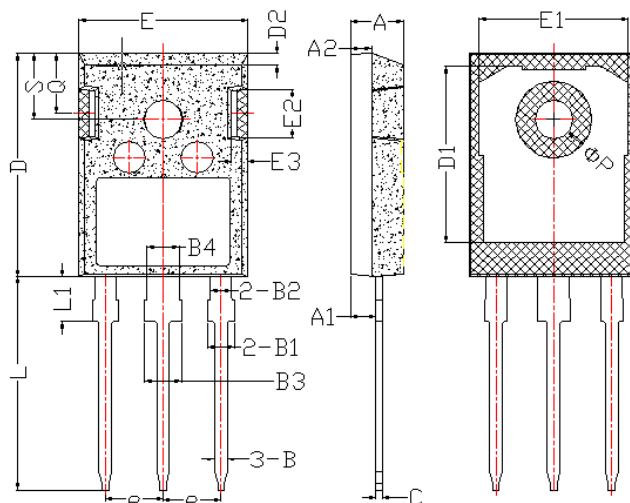


Figure 16. IGBT Transient Thermal Impedance



CRG40T60AK3SD

Package Information



Items	Values (mm)	
	MIN	MAX
A	4.6	5.2
A1	2.2	2.6
B	0.9	1.4
B1	1.75	2.35
B2	1.75	2.15
B3	2.8	3.35
B4	2.8	3.15
C	0.5	0.7
D	20.60	21.30
D1	16	18
E	15.5	16.10
E1	13	14.7
E2	3.80	5.3
E3	0.8	2.60
e	5.2	5.7
L	19	20.5
L1	3.9	4.6
ΦP	3.3	3.70
Q	5.2	6.00
S	5.8	6.6

TO-247 Package

**The name and content of poisonous and harmful material in products**

Part's Name Limit	Hazardous Substance									
	Pb	Hg	Cd	Cr(VI)	PBB	PBDE	DIBP	DEHP	DBP	BBP
	≤0.1%	≤0.1%	≤ 0.01%	≤0.1%	≤0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤0.1%
Lead Frame	○	○	○	○	○	○	○	○	○	○
Molding	○	○	○	○	○	○	○	○	○	○
Chip	○	○	○	○	○	○	○	○	○	○
Wire Bonding	○	○	○	○	○	○	○	○	○	○
Solder	×	○	○	○	○	○	○	○	○	○
Note	○: Means the hazardous material is under the criterion of 2011/65/EU. ×: Means the hazardous material exceeds the criterion of 2011/65/EU. The plumbum element of solder exist in products presently, but within the allowed range of Eurogroup's RoHS.									

Warnings

1. Exceeding the maximum ratings of the device in performance may cause damage to the device, even the permanent failure, which may affect the dependability of the machine. It is suggested to be used under 80 percent of the maximum ratings of the device.
2. When installing the heat sink, please pay attention to the torsional moment and the smoothness of the heat sink.
3. IGBTs is the device which is sensitive to the static electricity, it is necessary to protect the device from being damaged by the static electricity when using it.
4. This publication is made by Huajing Microelectronics and subject to regular change without notice.

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