



## Silicon FS Trench IGBT



## CRG50T60AH3HD

### General Description:

Using HUAJING's proprietary trench design and advanced Field Stop (FS) technology, offering superior conduction and switching performances. RoHS Compliant.

<b>V<sub>CES</sub></b>	<b>650</b>	<b>V</b>
<b>I<sub>C</sub></b>	<b>50</b>	<b>A</b>
<b>P<sub>tot</sub> (T<sub>C</sub>=25°C)</b>	<b>40</b>	<b>W</b>
<b>V<sub>CE(sat)</sub></b>	<b>1.8</b>	<b>V</b>

### Features:

- FS Trench Technology, Positive temperature coefficient
- Low saturation voltage:

V<sub>CE(sat)</sub>,TYP=1.8V @I<sub>C</sub>=50A,V<sub>GE</sub>=15V ;

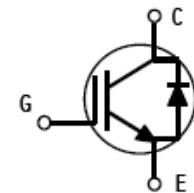
TO-3PH



G C E

### Applications

- Welding
- Solar Inverter
- UPS



### Package Parameters

Type	Marking	Package	Packing
CRG50T60AH3HD	G50T60AH3HD	TO-3PH	Tube

**Absolute Maximum Ratings** ( $T_C = 25^\circ\text{C}$  unless otherwise specified):

Symbol	Parameter	Rating	Units
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate- Emitter Voltage	$\pm 20$	V
	Gate- Emitter Voltage ( $tp \leq 10\text{us}, D < 0.01$ )	$\pm 30$	
$I_C$	Collector Current @ $T_C = 25^\circ\text{C}$	100	A
	Collector Current @ $T_C = 100^\circ\text{C}$	50	
$I_{CM}^{a1}$	Pulsed Collector Current	200	A
$I_F$	Diode Continuous Forward Current @ $T_C = 100^\circ\text{C}$	50	A
$I_{FM}$	Diode Maximum Forward Current	200	A
$T_{sc}$	Short-Circuit Time (@ $V_{GE}=15\text{V}, V_{CE}=400\text{V}, T_C=25^\circ\text{C}$ )	10	$\mu\text{s}$
$P_D$	Power Dissipation @ $T_C = 25^\circ\text{C}$	40	W
	Power Dissipation @ $T_C = 100^\circ\text{C}$	16	
$T_J$	Operating Junction	-40~150	$^\circ\text{C}$
$T_{stg}$	Storage Temperature Range	-55~150	$^\circ\text{C}$
$T_L$	Wave Soldering Temperature for 10 sec	270	$^\circ\text{C}$

Notes:

a1: Repetitive rating; pulse width limited by maximum junction temperature

**Thermal Characteristics**

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Thermal Resistance, Junction to case for IGBT	--	3.1	$^\circ\text{C}/\text{W}$
$R_{\theta JC}$	Thermal Resistance, Junction to case for Diode	--	3.98	$^\circ\text{C}/\text{W}$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient	--	56	$^\circ\text{C}/\text{W}$

**Electrical Characteristics of the IGBT** ( $T_C = 25^\circ\text{C}$  unless otherwise specified):

Symbol	Parameter	Test Conditions	SPEC			Units
			Min.	Typ.	Max.	
<b>OFF Characteristics</b>						
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$V_{GE}=0\text{V}, I_{CE}=250\mu\text{A}$	650	--	--	V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}, V_{CE}=650\text{V}$	--	--	1.0	mA
$I_{GES(F)}$	Gate to Emitter Forward Leakage	$V_{GE}=+20\text{V}$	--	--	+250	nA
$I_{GES(R)}$	Gate to Source Reverse Leakage	$V_{GE}=-20\text{V}$	--	--	-250	nA
<b>ON Characteristics</b>						
$V_{CE(\text{sat})}$	Collector-Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V}$	--	1.8	2.4	V
$V_{GE(\text{th})}$	Gate Threshold Voltage	$I_C=1\text{mA}, V_{CE}=V_{GE}$	4.0	5.3	7.0	V
Pulse width $tp \leq 300\mu\text{s}, \delta \leq 2\%$						



CRG50T60AH3HD

**Dynamic Characteristics**

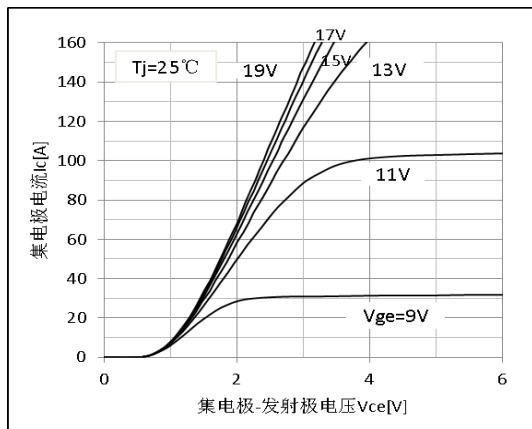
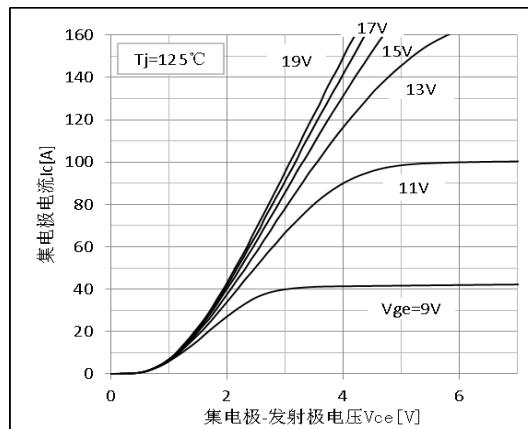
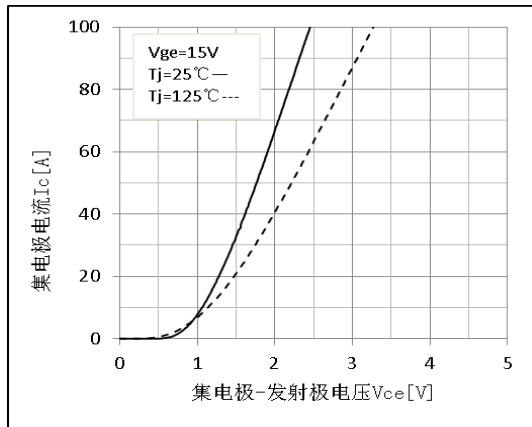
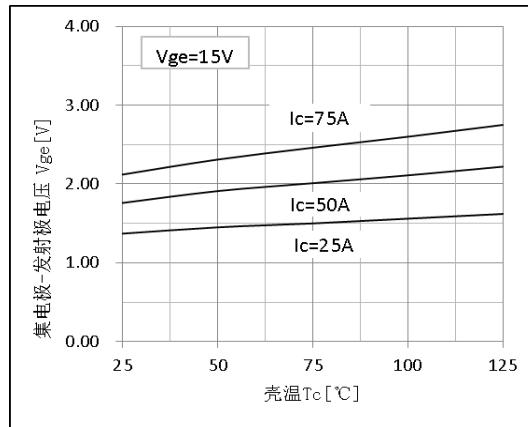
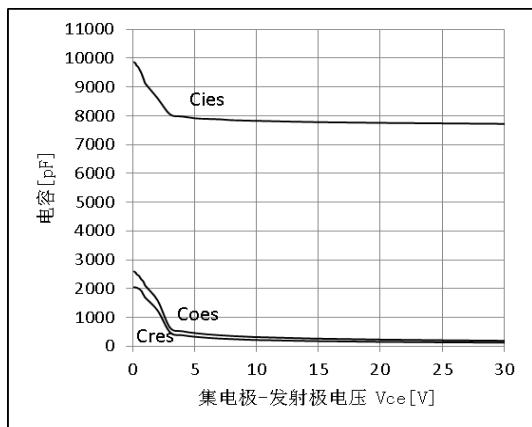
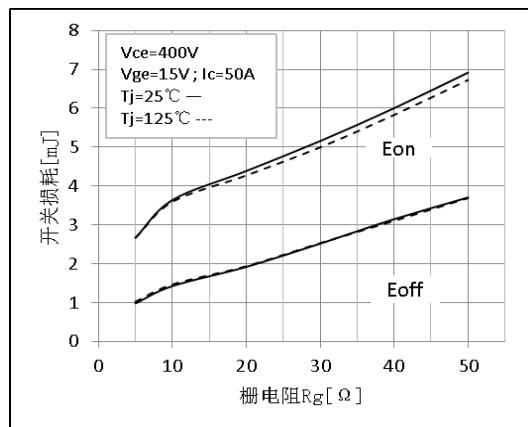
$C_{ies}$	Input Capacitance	$V_{CE}=30V, V_{GE}=0V$ $f=1MHz$	--	7719	--	pF
$C_{oes}$	Output Capacitance		--	189	--	
$C_{res}$	Reverse Transfer Capacitance		--	123	--	

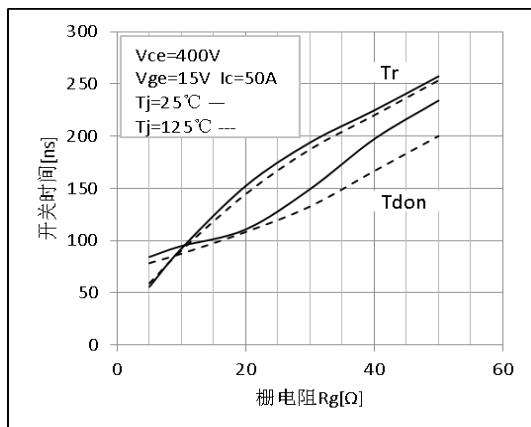
**Switching Characteristics**

$t_{d(on)}$	Turn-on Delay Time	$V_{CE}=400V, I_C=50A,$ $R_g=10\Omega, V_{GE}=15V,$ Inductive Load, $T_j=25^\circ C$	--	94	--	ns
$t_r$	Rise Time		--	92	--	
$t_{d(off)}$	Turn-Off Delay Time		--	335	--	
$t_f$	Fall Time		--	60	--	
$E_{on}$	Turn-On Switching Loss		--	3.53	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	1.40	--	
$E_{ts}$	Total Switching Loss		--	4.93	--	
$t_{d(on)}$	Turn-on Delay Time	$V_{CE}=400V, I_C=50A,$ $R_g=10\Omega, V_{GE}=15V,$ Inductive Load, $T_j=125^\circ C$	--	89	--	ns
$t_r$	Rise Time		--	91	--	
$t_{d(off)}$	Turn-Off Delay Time		--	360	--	
$t_f$	Fall Time		--	56	--	
$E_{on}$	Turn-On Switching Loss		--	3.56	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	1.47	--	
$E_{ts}$	Total Switching Loss		--	5.03	--	
$Q_g$	Total Gate Charge	$V_{CE}=400V, I_C=50A,$ $V_{GE}=15V$	--	303	--	nC
$Q_{ge}$	Gate to Emitter Charge		--	77	--	
$Q_{gc}$	Gate to Collector Charge		--	128	--	

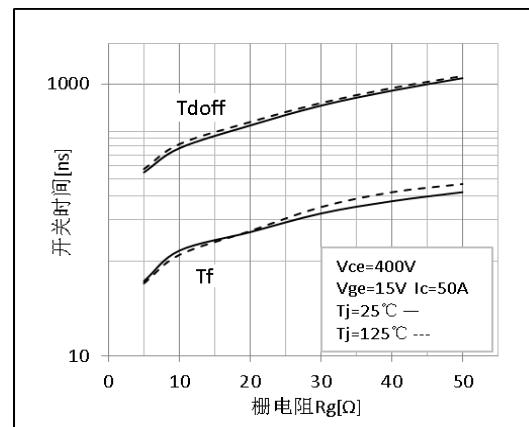
**Electrical Characteristics of the DIODE ( $T_C = 25^\circ C$  unless otherwise specified):**

$V_F$	Diode Forward Voltage	$I_F=50A$	--	1.65	2.4	V
$t_{rr}$	Reverse Recovery Time	$I_F=50A$ $di/dt=200A/uS$	--	54	--	ns
$I_{rrm}$	Reverse Recovery Current		--	2.1	--	A
$Q_{rr}$	Reverse Recovery Charge		--	110	--	nC

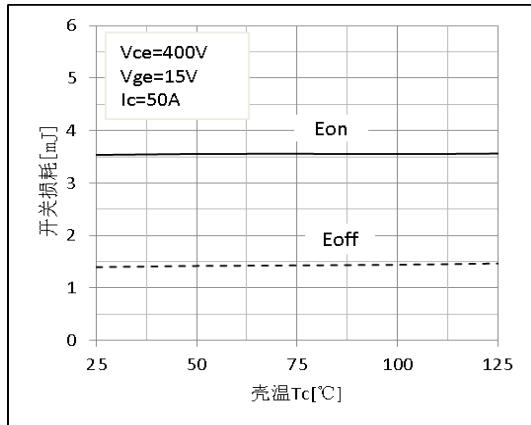
**典型电特性:**

**Figure 1.Output Characteristics**

**Figure 2.Output Characteristics**

**Figure 3.Saturation Voltage Characteristics**

**Figure 4.Saturation Voltage -Tc Characteristics**

**Figure 5.Capacitance Characteristics**

**Figure 6.Switching Loss-Rg Characteristics**



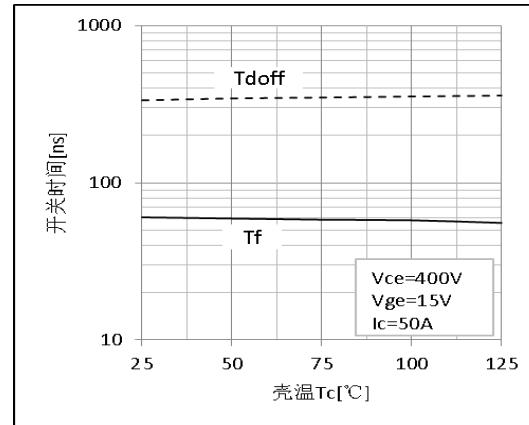
**Figure 7.Switching Time-R<sub>g</sub> Characteristics**



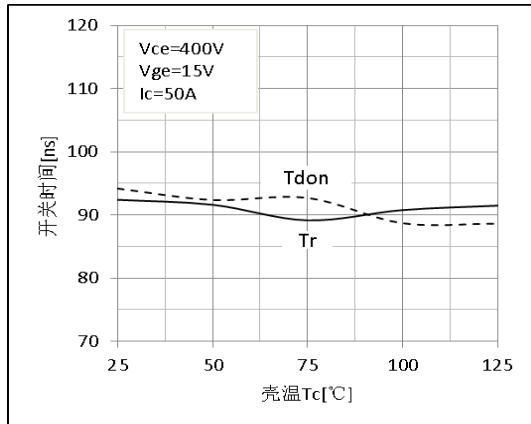
**Figure 8.Switching Time-R<sub>g</sub> Characteristics**



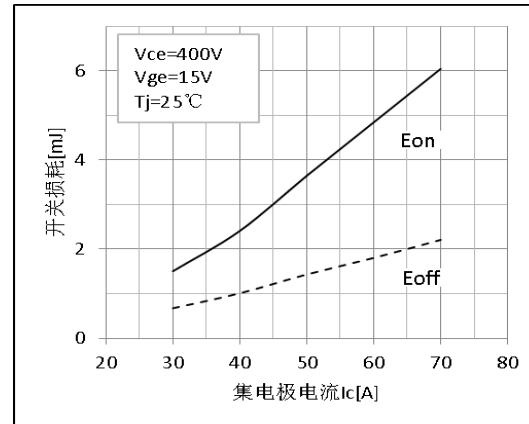
**Figure 9.Switching Loss-T<sub>c</sub> Characteristics**



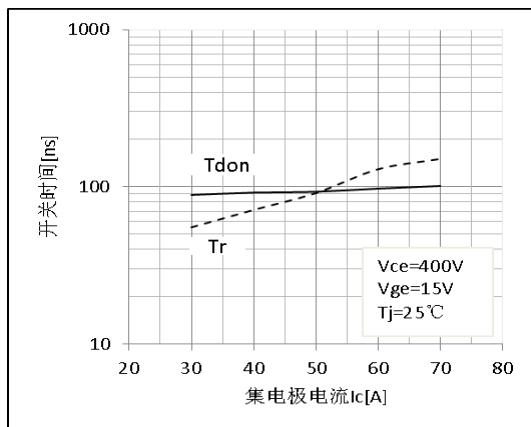
**Figure 10.Switching Time-T<sub>c</sub> Characteristics**



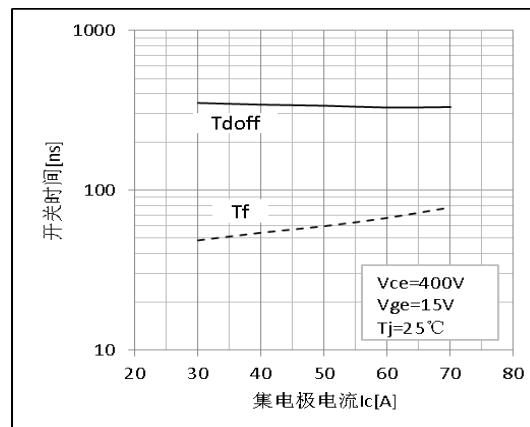
**Figure 11.Switching Time-T<sub>c</sub> Characteristics**



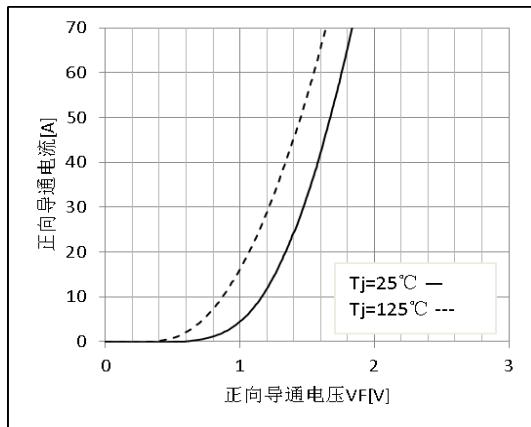
**Figure 12.Switching Loss-I<sub>c</sub> Characteristics**



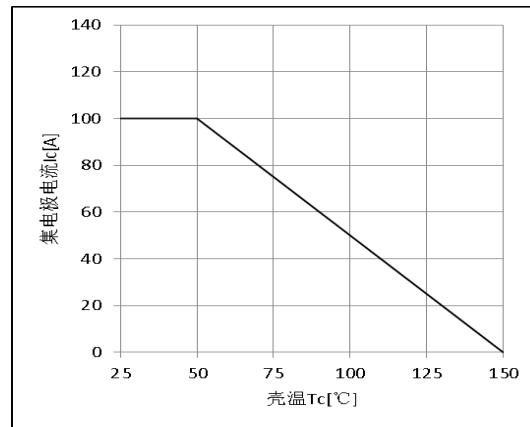
**Figure 13.Switching Time-Ic Characteristics**



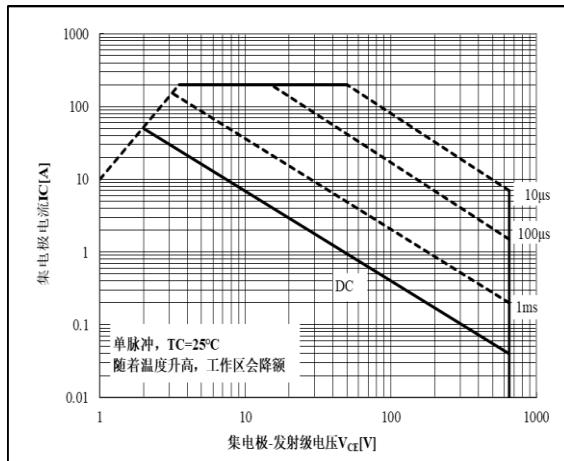
**Figure 14.Switching Time-Ic Characteristics**



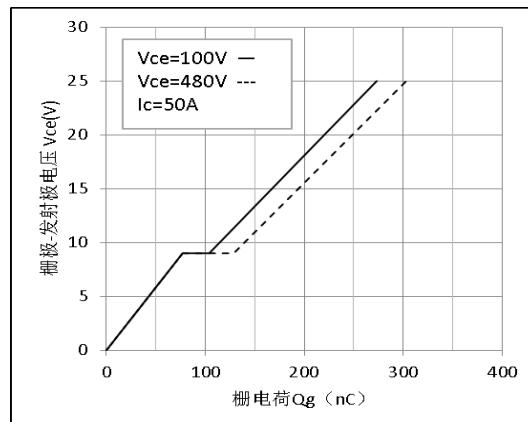
**Figure 15.Diode Forward Characteristics**



**Figure 16. Collector Current-Tc Characteristics**



**Figure 17.Forward Bias Safe Operating Area**



**Figure 18.Gage Charge Characteristics**

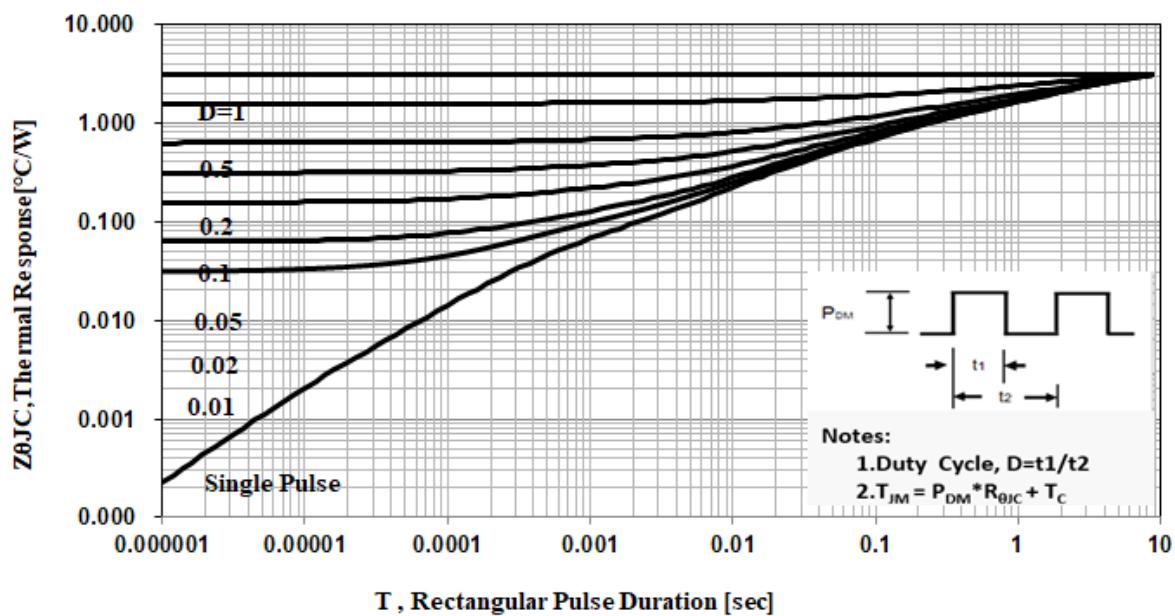
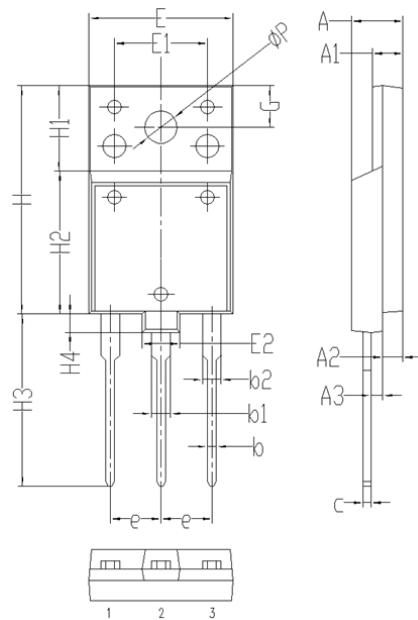


Figure 19.IGBT Transient Thermal Impedance

## Package Information



Items	Values(mm)	
	MIN	MAX
A	5.25	5.85
A1	2.7	3.3
A2	1.9	2.4
A3	1.0	1.6
b	0.7	1.2
b1	1.7	2.3
b2	1.7	2.3
c	0.6	1.2
e	5.15	5.75
E	15.2	15.8
E1	9.45	10.25
E2	3.7	4.3
H	24.2	24.8
H1	8.9	10.5
H2	13.8	14.7
H3	18.5	19.9
H4	1.7	2.4
G	4.3	4.9
ΦP	3.3	3.9

TO-3PH Package

**The name and content of poisonous and harmful material in products**

Part's Name Limit	Hazardous Substance									
	Pb	Hg	Cd	Cr(VI)	PBB	PBDE	DIBP	DEHP	DBP	BBP
	≤0.1%	≤0.1%	≤ 0.01%	≤0.1%	≤0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤0.1%
Lead Frame	○	○	○	○	○	○	○	○	○	○
Molding	○	○	○	○	○	○	○	○	○	○
Chip	○	○	○	○	○	○	○	○	○	○
Wire Bonding	○	○	○	○	○	○	○	○	○	○
Solder	×	○	○	○	○	○	○	○	○	○
Note	<p>○: Means the hazardous material is under the criterion of 2011/65/EU.</p> <p>×: Means the hazardous material exceeds the criterion of 2011/65/EU.</p> <p>The plumbum element of solder exist in products presently, but within the allowed range of Eurogroup's RoHS.</p>									

**Warnings**

1. Exceeding the maximum ratings of the device in performance may cause damage to the device, even the permanent failure, which may affect the dependability of the machine. It is suggested to be used under 80 percent of the maximum ratings of the device.
2. When installing the heat sink, please pay attention to the torsional moment and the smoothness of the heat sink.
3. IGBTs is the device which is sensitive to the static electricity, it is necessary to protect the device from being damaged by the static electricity when using it.
4. This publication is made by Huajing Microelectronics and subject to regular change without notice.

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